

## 5 REFERENCE NUMERALS LIST

- |                  |                              |
|------------------|------------------------------|
| 1                | Apparatus                    |
| 2                | Non-real timetable part      |
| 10 2.1           | Operating/programming device |
| 2.1a             | Programming tool             |
| 2.1b             | Diagnostic tool              |
| 2.1c             | Control software             |
| 2.1d             | Control HMI                  |
| 15 2.2           | robot code                   |
| 2.3              | SPC-code                     |
| 2.4              | G-code                       |
| 2.5              | Windows driver               |
| 2.6              | Evaluating device            |
| 20 3             | Real timetable part          |
| 3.1              | Robot control                |
| 3.1a             | Robot interpolator           |
| 3.2              | SPC                          |
| 3.2a             | SPC interpolator             |
| 25 3.3           | CNC                          |
| 3.3a             | CNC interpolator             |
| 4                | TCP/IP protocol              |
| 5                | Motion manager               |
| 5'               | Sensor manager               |
| 30 5"            | I/O manager                  |
| 5 <sup>(3)</sup> | Peripherals manager          |
| 5.1              | Connection                   |
| 5.2              | Motion driver layer          |

	5.2a-f	Driver
	5.3	Upper intermediate interpolation layer
	5.4	Manager core
	5.5	Lower intermediate interpolation layer
5	6	Operational units
	6.1a-g	Drives
	6.2a-c	Power supplies
	6.3, 6.3'	DSE
	6.4	HRB
10	7	Bus data router
	8.1, 8.2, 8.3	Bus
	8.1a, 8.2a, 8.3a	Bus driver
	A1-A9	Drive
	I/O1, I/O2	Input/output equipment
15	IPO <sub>i</sub>	Interpolation clock
	n, n <sub>i</sub> , n'	Natural number (1, 2, 3, ...)
	PC	Personal computer
	P1, P2	Peripheral
	RTACC	Quartz cycle
20	S1-S7	Sensor
	t <sub>Tick</sub> , t <sub>Tick</sub> '	System clock